JIDOKA

Unlocking Actionable Intelligence with Advanced Analytics in FMCG

INTRODUCTION

JIDOKA enables FMCG manufacturers to move from simple defect detection to fully data-driven insights. With 100% inspection, real-time analytics, and Root Cause Analysis (RCA), brands improve quality, reduce costs, and make faster, smarter decisions within the production environment.

In the fast-changing world of FMCG production, where precision, efficiency, and quality are critical, traditional quality control methods often prove insufficient. Complex production environments demand more than superficial defect detection—they require actionable intelligence to achieve operational excellence. JIDOKA Technologies addresses this need by seamlessly integrating advanced analytics into its cognitive visual inspection systems.

These advanced capabilities allow manufacturers to go beyond merely detecting defects. They provide in-depth insights that enable proactive process optimization, leading to improvements in quality, operational efficiency, and cost control. Yet many organizations do not fully leverage JIDOKA's analytics, leaving valuable production data insights untapped.

This whitepaper is a call to the FMCG industry: harness the power of data to unlock hidden value and make the leap from simply "seeing" to truly "understanding."

FROM INSIGHT TO ACTION: THE POWER OF ADVANCED ANALYTICS

JIDOKA's analytics bridge the gap between raw inspection data and concrete operational improvements. By moving from sample-based inspection to 100% inspection, even microscopic defects can be detected, causes traced, and structural improvements implemented.

A leading FMCG brand that worked with JIDOKA achieved:

- **4% improvement in defect detection**
- **$25,000 annual savings per production line** through fewer returns and process optimization

Additionally, these insights strengthened supplier relationships by allowing quality to be approached proactively and data-driven.

KEY BENEFITS OF JIDOKA ANALYTICS

Root Cause Analysis (RCA)

RCA allows defects to be quickly traced to their origin. For example, recurring stains were linked to an error in a supplier's printing process, after which targeted improvements were implemented.

JIDOKA

Real-time Action (Andon Process)
Immediate defect detection enables production to be stopped in the case of repeated errors, preventing quality issues from propagating through the supply chain.

Throughput Optimization
By linking production data to defect patterns, bottlenecks become visible, enabling improved flow in the production chain.

Data-driven Maintenance
Predictive insights allow maintenance to be scheduled proactively based on defect trends, reducing unplanned downtime.

CASE STUDY – INTEGRATING ANALYTICS AT AN FMCG MANUFACTURER

The Challenge
With six contract factories, the brand faced significant quality differences between suppliers. This posed risks to both customer satisfaction and brand reputation.

The Solution

- Implementation of a stop-the-line mechanism: production was automatically halted after 10 consecutive identical errors.
- Analysis of component data (such as batch IDs, error types, and trends) to trace causes.
- Supplier evaluation based on historical defect data.

Results

- +4% improved defect detection
- $25,000 savings per production line per year
- Stronger, more collaborative supplier relationships
- Centralized monitoring of quality and production across multiple sites

A CALL TO ACTION

Advanced analytics are no longer a luxury—they are a strategic necessity. JIDOKA shows how data not only uncovers defects but also reveals subtle deviations in new products—even without historical error data.

The question is not whether organizations will take this step, but how quickly they unlock their full potential.

CONCLUSION

Those who invest in data-driven quality control today create a competitive advantage tomorrow that cannot be caught up with.